



## ADVANTAGE

### LINC405/635

- ✓ **Rugged conventional welding rectifier**  
with excellent arc characteristics
- ✓ **Capable to weld rutile, basic and cellulose electrodes**
- ✓ **Arc gouging capability**
- ✓ **Built-in fan on demand**  
Reduces the intake of dust and fumes
- ✓ **Ready to be moved**  
equipped with wheels, pull bar and two lifting hooks
- ✓ **Built the Lincoln Way**  
Robust and reliable
- ✓ **2 Years Full Parts and Labour Warranty**

## THE RUGGED AND DISTINGUISHED WORKHORSES

LINC 405 & LINC 635 are exceptionally rugged conventional stick rectifiers built to be used under harsh environmental conditions.

The units are available in two versions :  
- the basic LINC 405-S and LINC 635-S ready to support stick welding with all rutile, basic and cellulosic electrodes  
- LINC 405-SA and LINC 635-SA completed with all sophisticated features.

To support easy maneuverability throughout the welding site the unit is completed with two big wheels, pull bars and two lifting hooks as standard. The LINC 405-SA and 635-SA have a bright digital meters showing Amperes. These machines have also an adjustable Hot Start feature allowing the welder to increase the welding current at the start of the electrode.

The adjustable Arc force will support the welder with difficult electrodes preventing "freezing" in the welding puddle.



Fan as needed (F.A.N.™) on the machines has two advantages. It will reduce the noise during the time that the machine is not used and reduce the dust inside the machine. On both machines a remote control can be used allowing the welder to adjust the welding current from a distance and during welding.

### -SA models

- ✓ **Hot start**  
supporting excellent arc starting
- ✓ **Arc force**  
to prevent freezing the electrode in the welding puddle
- ✓ **Digital meters**  
showing welding amperage



**LINCOLN**®  
**ELECTRIC**

## TECHNICAL SPECIFICATIONS

Product	Item Number	Primary Voltage	Fuse Size	Weight (kg)	Dimensions HxWxD (mm)	Protection Class	Insulation Class	Compliance
LINC405-S	K14002-2	230/400V-3ph	63A / 40A	126	640 X 580 X 700	IP23	H	EN 60974-1 EN 50199CE ROHS
LINC405-SA	K14002-1							
LINC635-S	K14038-2		100A / 63A	150	670 X 580 X 700			
LINC635-SA	K14038-1							

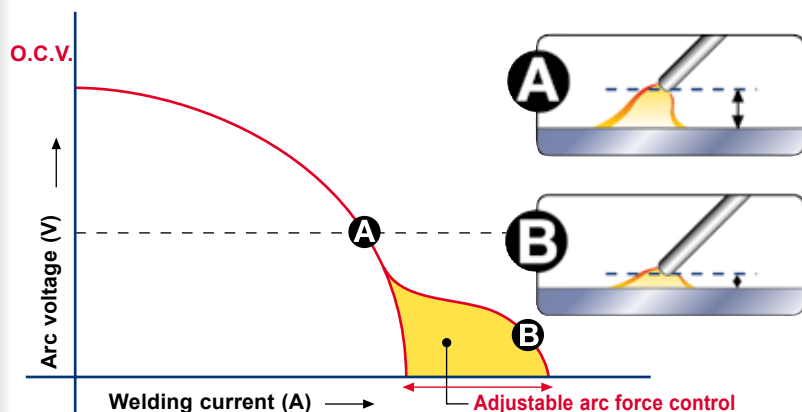
## WELDING OUTPUT

Product	Current range (A)	Rated Output (40°C)	OCV
LINC405	15 - 400A	400A /36V@35% 315A /33V@60% 240A /29V@100%	78 VDC
LINC635	15 - 670A	670A /44V@35% 500A /40V@60% 400A /36V@100%	

## ACCESSORIES

Item Number	Description
KIT400A-70-5M	Cable kit 400A, 70mm <sup>2</sup> , 5m
N/B-600A-70-5M	Cable 600A, 70mm <sup>2</sup> , 5m
K10095-1-15M	Control box, 1 potentiometer, 6 pins, 15m
K10103	Air-arc torch

## ARC FORCE CONTROL



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Your Lincoln Electric Distributor:

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